



GeMinG China LimiteD www.GeMingag.com



# HTK37

### Series

Actuator



#### Product Category

- 1. Industrial application
- 2. Automotive applications
- 3. Firefighting

HTK37 is one of the powerful products in the industrial application product line. The compact installation size allows the K37 to be installed in small space applications without worrying about affecting its performance. The applicable industries of HTK37 are construction machinery, ventilation systems, or food and beverage automation equipment...etc.

#### **Functional Overview**

Voltage: 12V DC or 24V DC

Maximum thrust (pull force): 1750N

Slowest speed under load: 4.4mm/s (load 1750N)

Maximum speed under load: 50.9mm/s (load 180N)

Minimum installation size: Stroke + 230mm

Dynamic lateral moment: 50Nm Static lateral moment: 80Nm

color: Silver gray, black

Voice:  $52 \sim 58 \text{ DB}$ Adaptable temperature range:  $-35^{\circ}\text{C} \sim +75^{\circ}\text{C}$ 

Protection level: IP65

Screw selection: Trapezoidal screw, ball screw (default

trapezoidal screw)

Switch type: Built-in limit switch,

Signal options: Hall sensor, active signal, passive signal,

Control options: CE and RoHS regulations,

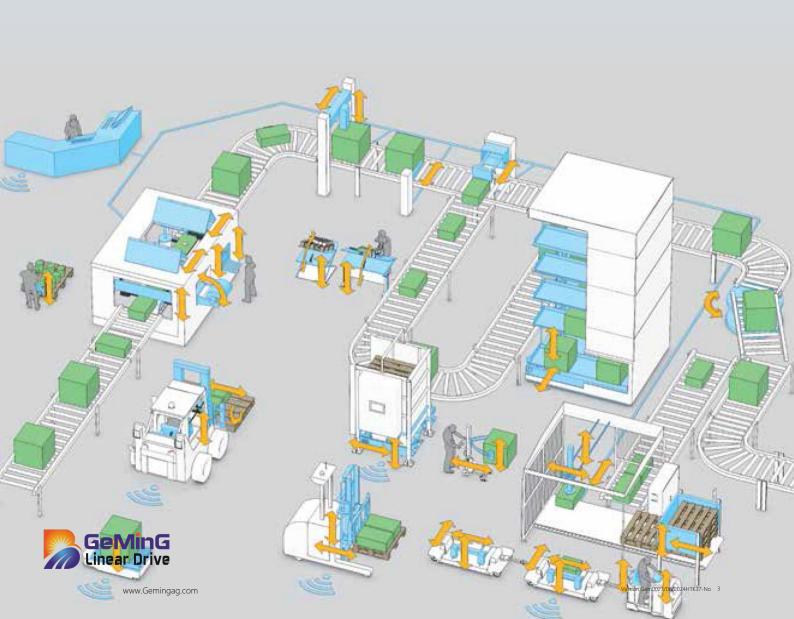
safety certificate: Synchronous control, independent control

Comply with ISO9001-2008,

# Automation field applications

Actuator system provides smooth linear electric motion to the motor Everything becomes easy to control and easy to integrate

Due to its small size, it is put into a straw cone blower. GeMinG actuators are usually classified with more complex hydraulic systems and actuators, are easy to install, and provide reliable and simple operation even in harsh conditions.



### Drawings

# Standard size MM





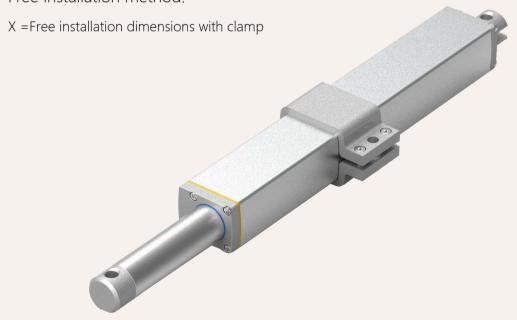
S: Stroke

L: Retracted length

\_= Stroke +230mm

Greater than 600MM stroke, installation dimensions L= Stroke +250MM

#### Free installation method:



#### load and speed

Motor voltage (24V DC)	Code	Rated load Thrust N	Pull N	Self-locking force static conditions static N	Rated load current A	Output speed no load 24V DC mm/s	Rated load 24V DC mm/s
	Motor vo	oltage (24V DC)					
A 1750 1700 2000 4.1 5.5 4.4	А	1750	1700	2000	4.1	5.5	4.4
B 1200 1200 1000 4.1 8.5 7.6	В	1200	1200	1000	4.1	8.5	7.6
C 750 750 300 4.1 14.3 11.8	С	750	750	300	4.1	14.3	11.8
D 500 500 1200 3.8 21.7 17.3	D	500	500	1200	3.8	21.7	17.3
E 250 250 250 2.4 42.4 33.8	Е	250	250	250	2.4	42.4	33.8
F 180 180 180 2.2 63.7 50.9	F	180	180	180	2.2	63.7	50.9

#### Remark

- 1. The speed and current on the upper side are the materials that extend when pushed.
- 2. For 12V motor, the speed is about the same and the current is about 2 times higher.
- 3. The current & speed in the table are the test average values in the extension direction under thrust application.
- 4. The current & speed in the table and graph are the test average values of the GeMinG control box configuration, and there is an error of about 10% depending on the control box model.

(The voltage is about 29V DC at no load, and drops to about 24V DC at rated load)

## Stroke: minimum value ≥ 20mm, please refer to the table below for the maximum value of load and stroke

load (N)	Maximum stroke (mm)
2,000	50-200
1,200	201-300
1,000	301-400
800	401-600
600	601-900

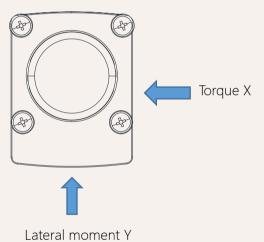
#### Remark:

Lateral moment Y direction = X\*0.8

Static lateral moment = dynamic\*2

#### Dynamic lateral moment (Nm)-X direction

stroke	S+230	S+250
100-200	50	80
300-500	40	60
500-700	30	50
700-900	20	40



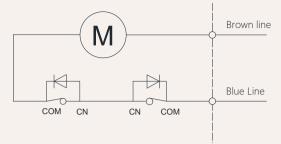
#### Stroke installation size reference chart

HTK37 Series	5	stroke ± 2 (mm)					Install ± 2 (mm)					
strokeMM	100	150	200	250	300	350	400	450	500			
Install MM	320	380	430	480	530	580	630	680	730			
weight KG	1,2	1.4	1.6	1.8	2.1	2.3	2.5	2.7	3.2			

#### Actuator wiring diagram

No signal feedback wiring diagram

Code: N



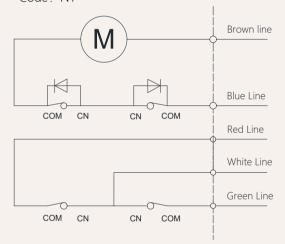
#### Wiring Instructions:

- 1) Brown lead: motor positive +
- 2] Blue lead: motor negative pole -
- 3) When the push rod is extended: the brown wire is positive +, the blue wire is negative -
- 4] When the push rod is retracted: the blue line is positive +, the brown line is negative -

#### Actuator wiring diagram Built-in control module

Built-in controller wiring diagram

Code: NY



#### Wiring Instructions:

- 1) Brown lead: motor positive +
- 2] Blue lead: motor negative pole -
- 3] When the push rod is extended: white line + red line
- 4) When the push rod retracts: white line + green
- 5] White line: control output common line.
- 6] White and red lines: stretch out,
- 7] White and green lines: retract,
- 8] Wireless remote control, use wired control simultaneously.

#### Other signal descriptions

Feedback signal	Description	Function
Active endpoint feedback signal	Voltage with this model	When the push rod reaches the end point, a signal will be fed back. This signal will always exist and will disappear during the operation of the push rod.,
Passive endpoint feedback signal	No voltage	When the push rod reaches the end point, it will feedback a signal. This signal always exists when the input power is not turned off. When the input power is turned off, the signal disappears. The signal will also disappear during the operation.

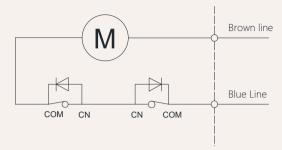
Note: For other needs, please contact the GeMinG team



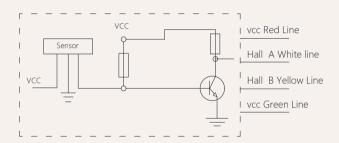
#### Signal feedback Hall sensor

Hall signal motor circuit diagram

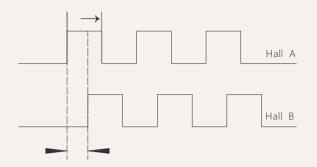
Code: H



Schematic diagram of the internal circuit of the Hall signal



Hall signal output waveform diagram



#### Wiring Instructions:

- 1) Brown lead: positive pole of motor +
- 2] Blue lead: negative pole of motor -
- 3] Red lead: VCC 5V voltage input +
- 4] Green lead: GND 5V voltage input -
- 5] White lead: Hall signal output A
- 6] Yellow lead: Hall signal output B

#### Notes:

- 1) Support dual-channel/single-channel Hall encoder
- 2) Current-consuming digital output
- 3) High-speed response frequency from: 0 KHz-100 KHz
- 4) Applicable temperature range:-40 °C~+125 °C

Characteristics	Symbol	Test conditions	MI	RE	М	Unit
Supply voltage	Vcc		3.5		24	V
Output saturation voltage	Vce/sat	Vcc=14V ; lc=20mA		300	700	MV
Output leakage current	1 cex	Vce=14V ; Vcc=14V		<0	10	UA
Input voltage	1 ce	Vcc=20V ; Output open		1	10	М
Output fall time	R	Vcc=14V ; RL=820Ω ; CL=20pF		0.3	1.5	US



### HTK37 Model Description Selection Code Table

TK37	- 24 - A 2 3	- 200 - 1	330 -	O1 - 6	- O1 -	0 -	1 -	T 10	- A	- N	-	07	
1	Product number	HTK37											
2	Voltage	12=12V DC, 24=24	IV DC										
3	Load(n)@Speed (mm/s)	See page 06											
4	Stroke(mm)	See page 06	ee page 06										
5	Installation size(mm)	Note: Before selecti	ing a size, pl	lease refer	to the valid da	ta sheet!	See page	05					
6	Upper type	O1 =Conventional o	ordinary typ	e, hole diar	meter 8.5mm	02 = 0	Convention	nal ordinar	y type, h	ole diam	neter 10	).5mm	
	See page 13	U1 = U-shaped, groove width 8mm, hole diameter 8.5mm					U2 = U-shaped, groove width 8mm, hole diameter 10.5mm					ter	
		M1 = Type M, M14 thread, depth 20 mm				M2 = MType M, $M16 thread$ , $depth20 mm$							
		T1 = T-type, M14 thread, length 20mm				T2 = T-type, M16 thread, length 20mm							
		L1 =L shape, width 8mm, aperture 8.5mm				L2 = L shape, width 8mm, aperture 10.5mm							
		G1 = Spherical bearing, bore 10mm, model GS10			G2 = Spherical bearing, bore 12mm, modelGS12								
7)	lower type	ype O1 =Conventional ordinary type, hole diameter 8.5mm				O2 = Conventional ordinary type, hole diameter 10.5mm						nm	
	See page 14					U2 = U-shaped, groove width 8mm, hole diameter 10.5mm							
8)	Installation angle (counterclockwise)	0 =0°, Degree				9 =90°	, Degree						
9	Please refer to the	1 = Dare wire				2 = 01 Straight plug							
	outlet type	4 = Four-pin straigh	nt plug			6 = Six	-pin strai	ght plug					
		7 = Waterproof plug					0 = Customized						
10	Lead screw options	T = Trapezoidal scr	ew (default	preferred)		G= Bal	l screw ro	d					
1	Control method	A = No Control		Integrated	wired control wireless		Synchron CAN bus	ous contro	ol	D= Cus	tomize	ed	
12	Signal output options	N = No	H =F	Hall sensor		D = Pc	tentiome	ter		W=pass J=active			
13)	Cable length	07 = 700mm 30 = 300mm		1000mm 4000mm		15 = 15 70 = 7	00mm 000mm			20= 200 00 =Cus		ed	

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